Dart Aerospace Ltd. Wednesday, 1/9/2008 3:40:41 PM Date User Kim Johnston **Process Sheet** : CU-DAR001 Dart Helicopters Services Drawing Name : SUPPORT GUSSET (350) BASKET Customer Job Number : 36691 **Estimate Number** : 10496 M. Part Number : D2325 P.O. Number S.O. No. : NA : 1/9/2008 - D2325 REV B This Issue **Drawing Number** : N/A Prsht Rev. Project Number First Issue Type : SMALL /MED FAB **Drawing Revision** : 35585 Previous Run Material : 1/16/2008 **Due Date** Qty: 52 Um: Each Written By Checked & Approved By Comment : Est. 02.12.06 Reformat: Rev B KJ/RF Est. E 06.05.03 Water jet EC **Additional Product** Job Number: Seq. #: **Machine Or Operation:** Description: 304/316 .063 Sheet 1.0 M304S16GA 30.0 Comment: Qty.: 0.4883 sf(s)/Unit Total: 25.3890 sf(s) 304/316 SS .063 Sheet Batch: 2.0 WATER JET Comment: FLOW WATER JET 1-Cut as per Dwg D2325 B 8-1-11 Dwg Rev:\_ Prog Rev: 2-Deburr if necessary 3.0 B 8-1-11 Comment: INSPECT PARTS AS THEY COME OFF MACHINE 4.0 QC8 SECOND CHECK Comment: SECOND CHECK SMALL FAB 1 5.0 SMALL & MEDIUM FAB RESOURCE 1

Page 1

& MEDIUM FAB RESOURCE 1

Deburr if necessar

## **Dart Aerospace Ltd**

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NOTE: Date & initial all entries

Wednesday, 1/9/2008 3:40:41 PM Date: User: Kim Johnston **Process Sheet** Drawing Name: SUPPORT GUSSET (350) BASKET Customer: CU-DAR001 Dart Helicopters Services Job Number: 36691 Part Number: D2325 Job Number: Seq. #: Machine Or Operation: Description: INSPECT WORK TO CURRENT STEP 6.0 Comment: INSPECT WORK TO CURRENT STEP 08/0 PACKAGING RESOURCE #1 7.0 PACKAGING 1 Comment: PACKAGIN Identify and Stock Location: 8.0 Comment: FINAL INSPECTION/W/O RELEASE u 08-811 Job Completion

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DATE	0750	Description of NC		Corrective Action Section		Verification	ation Approval		Approval
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NOTE: Date & initial all entries

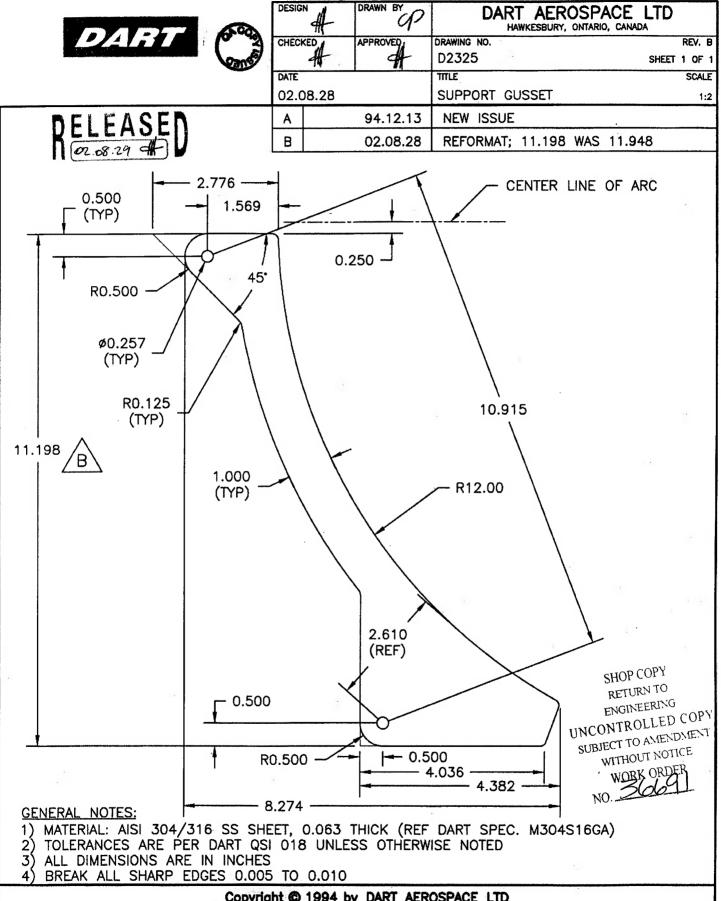
DART AEROSPACE LTD	Work Order:	36691		
Description: Support Gusset	Part Number:	D2325		
Inspection Dwg: D2325 Rev: B		Page 1 of 1		

	FIR	ST ARTICLE	E INSPEC	TION CH	ECKLIST		
		X First A	rticle [	Pro	totype		
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Measured by:	B	Audited by	/: b		Prototype Appr	oval:	N/A
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Rev	Date	Change	Revised by Approved
Α	06.05.08	New Issue	KJ/JLM 🛠 🗸

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NOTE: Date & initial all entries



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